



Dart Aerospace Ltd.
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Canada

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D4131-5
Job Sheet 181200



Part No: D4131-5

Part Name: Side Plate



Part Weight: 0 lbs

Job Created: 7/24/18

Due Date: 7/26/18

Type: SOLD

Note: DWG REV C SHEET 8 IPP Rev:A 10.10.06 new issue DD verf:EC

Ship Via:

Job Qty: 4 ea

Status: Scheduled

Priority: Medium

Job Tracking No:

Created By: Marie Lajeunesse

Description:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	7/26/18	7/26/18	0.00	0.00	Start Up Waterjet		de 18/07/24
100	Waterjet	4 pcs	7/26/18	7/26/18	0.02	0.13	Waterjet1		de 18/07/24
120	QC	4 pcs	7/26/18	7/26/18	0.00	0.00	QC8		38
130	Packaging	4 pcs	7/26/18	7/26/18	0.00	0.00	Packaging3		9-80 / Bc
140	QC21-SA	4 Ea	7/26/18	7/26/18	0.00	0.00	QC21		DAS 21 9-80 JUL 25 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S18GA	304/316 .050 Sheet	.2224 sf (.0556 ea)	90-Start up Operation	5055009

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S18GA	0	289	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Side Plate	2.320Inches ± 0.010	2.330 2.310		
2	Side Plate	1.310Inches ± 0.010	1.320 1.300		
3	Side Plate	3.369Inches ± 0.010	3.379 3.359		
4	Side Plate	3.454Inches ± 0.010	3.464 3.444		
5	Side Plate	0.050Inches ± 0.010	0.060 0.040		

Plex 7/24/18 8:28 AM Dart.lajeunesse.marie

DQA: _____ Date: _____

QA Closed: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

Work Order update only



Work Order: _____		DISPOSITION	
Part No. _____		Rework ☐	
NCR No. _____		Skid-tube ☐ Machining ☐ Informing ☐	
Date: _____		AGAINST DEPARTMENT/PROCESS	
Description		Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐	Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐
		Engineering ☐ Quality ☐ Other ☐	
		MRB (QSI042) Approval ☐	
		Completed By _____	
		Lead hand / Supervisor Approval Verification _____	
		QC / QA Coordinator Approval _____	
Root Cause			
Environment	No Re-verification	Pressure/Tension ☐	
Design	Operator	Bending ☐	
Doc/Data	Offset/Setup	Centre Not Concentric ☐	
Equip/Tooling	Supplier	Cracks ☐	
Handling/Pre	Training	Crimp/Kink/Ripple/Wave ☐	
Material	Use for Testing	Cuffs ☐	
Internal Transport	Poor Information	Crushing ☐	
Tribal Knowledge	Rushing	Heat Treat ☐	
LOA	Product Improvement	Wave/Twist in Tube ☐	
Substation	Process Improvement	Marks/Chatter ☐	
Past Expiry Date	Manufacturing Process		
Misidentified	Past Due	OTHER: _____	

DART
AEROSPACE

Container No: S095751

Part: D4131-5

Job No: 181200

Serial No/Batch: S095751

Revision: _____

Inspector: _____

Exp Date: _____

Instructions: Various STC's

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Date: 07/24/18